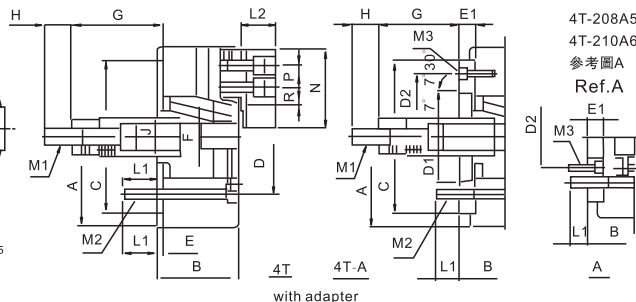
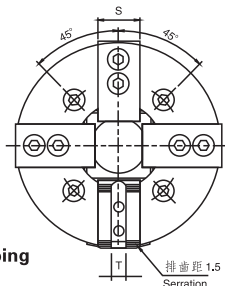


# 4T SERIES

## 中實動力夾頭 (四爪高速中實型)



It's applicable for clamping irregular shape parts



## 4-JAW NON THOUGH HOLE POWER CHUCK

- ◎ 楔形四爪中實卡盤，特別適合异形物的夾持。
- ◎ 摺動面均經硬化及精密研磨，并直接潤滑。
- ◎ 高剛性結構及高夾持精度。
- ◎ It's a wedge four claws solid chuck.
- ◎ Matching surfaces of all parts hardened,ground and lubricated directly.
- ◎ Construction of high rigidity and high clamping accuracy.

規格 型號	Spec. Model	A	B	C(H6)	D	D1	D2	E	E1	F	G				H	J	
											max		min				
4T-206	A5	165	75	84	140	104.8	82.56	116	5	15	21	101.5	86.5	87.5	66.5	35	34
4T-208	A5	210	85	103	170	133.4	82.56	104.8	5	23	25	127	104	106	83	35	38
4T-208	A6	210	85	97	170	133.4	106.38	150	5	17	25	127	110	106	89	35	38
4T-210	A8	254	89	102	220	171.4	139.72	190	5	18	34	158	140	133	115	35	45
4T-212	A8	304	106	118	220	171.4	139.72	190	6	18	34	163	145	133	115	35	50
4T-215	A11	381	114	130	300	235	196.87	260	6	22	-	104	82	69	47	55	60
4T-218	A11	450	114	130	300	235	196.869	260	6	22	60	92	70	57	35	55	-
4T-224	A15	610	125	146	380	330.2	285.775	330.2	6	27	60	97	70	62	35	55	-
4T-232	A15	810	135	156	380	330.2	285.775	330.2	6	27	60	74	47	39	12	55	-

規格 型號	Spec. Model	L1	L2	M1	M2	M3	N	P	R		S	T	
									max	min			
4T-206	A5	14	14	39	M16x2	4-M10	4-M6	73	20	18	7.5	31	12
4T-208	A5	20	17	41	M20x2.5	4-M12	6-M10	95	25	22.3	11.8	35	14
4T-208	A6	20	18	41	M20x2.5	4-M12	4-M6	95	25	22.3	11.8	35	14
4T-210	A8	18	25	46	M20x2.5	4-M16	4-M8	110	30	30.8	11.3	40	16
4T-212	A8	22	25	54	M20x2.5	4-M16	4-M8	130	30	48.8	12.3	50	18
4T-215	A11	30	33	63	M30x3.5	4-M20	4-M10	165	43	48.8	23.3	62	25.5
4T-218	A11	-	28	66.5	M30x3.5	4-M20	4-M10	165	43	70.75	24.25	62	25.5
4T-224	A15	-	34	76	M30x3.5	8-M24	4-M12	180	60	93.5	24.5	65	25
4T-232	A15	-	33	97	M30x3.5	8-M24	4-M12	210	80	196.5	25.5	74	25

規格 型號	Spec. Model	楔心行程 Plunger stroke (mm)	爪行程 (直徑) Jaw stroke(Dia.) (mm)	容許油壓缸推力 Max.D.B.pull KN(kgf)	最大夾持力 Max. clamping force KN(kgf)	最高回轉速 Max. r.p.m	夾持直徑 Chucking Dia. (mm)	慣量 I kg·m <sup>2</sup>	重量 (kg) Weight (kg)		適用油壓缸 Matching cyl	最大使用壓力 Max.pressure Mpa(kgf/cm <sup>2</sup> )
4T-206	A5	20	9.2	17.9(1830)	52.4(5350)	5250	14-165	0.05	13	14	S-100	2.5(25)
4T-208	A5	21	9.7	25(2550)	74.5(7600)	4750	17-210	0.14	24	28	S-125	2.3(23)
4T-208	A6	21	9.7	25(2550)	74.5(7600)	4750	17-210	0.14	24	27	S-125	2.3(23)
4T-210	A8	25	8.8	28.9(2950)	107.8(11000)	4000	22-254	0.3	35	40	S-125	2.6(26)
4T-212	A8	30	10.5	41(4180)	155.8(15900)	3360	22-304	0.73	59	63	S-150	2.6(26)
4T-215	A11	35	16	82(8360)	248.4(25350)	3000	50-371	1.95	100	107	S-200	3.2(32)
4T-218	A11	35	18.7	96(9687)	248.4(25350)	2000	78-450	3.505	134	140.2	S-200	3.2(32)
4T-224	A15	35	18.7	82(8360)	273(27838)	1520	152-610	7.812	235	244	S-200	3.2(32)
4T-232	A15	35	18.7	82(8360)	215(21924)	920	100-810	31.2	400	416	S-200	3.2(32)

\* 保留技術更改的權利，恕不另行通知 Subject to technology changes without prior information  
 \* 非標需求可訂做 Non-standard requirements can be made